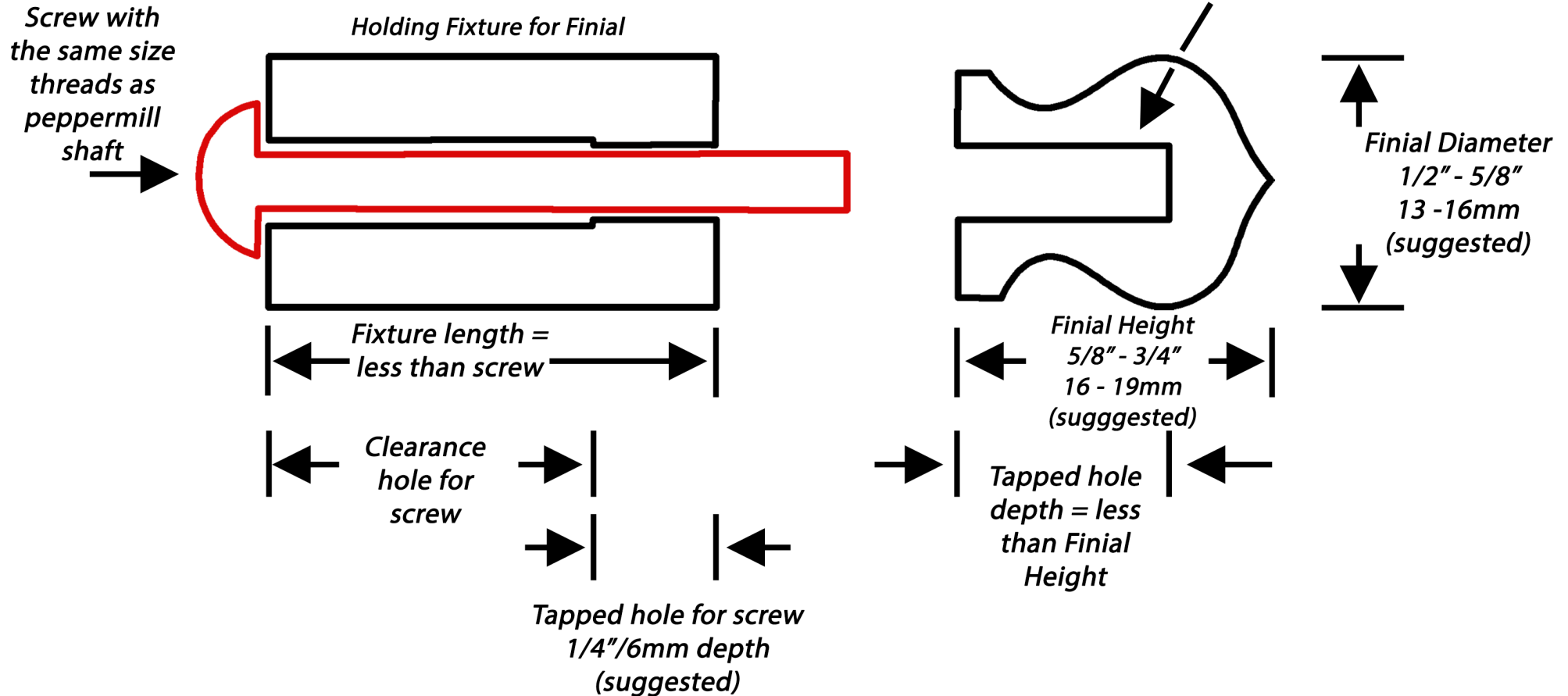


Cindy Drozda's Peppermill Finial Plan

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Steps to the project:

- Cut Finial blank from 6061 Aluminum, 306 Brass, or similar. Grip in chuck, face off end, tap a blind hole to match peppermill thread.
- Cut a piece of Aluminum (or similar) for a holding fixture that is approx 1/4"/6mm shorter than screw length.
- Drill a clearance hole for the screw into one end of the fixture to within 1/4"/6mm of end.
- Drill and tap the other end of the fixture to accept the screw thread.
- Thread the Finial blank onto the fixture to turn it to shape.