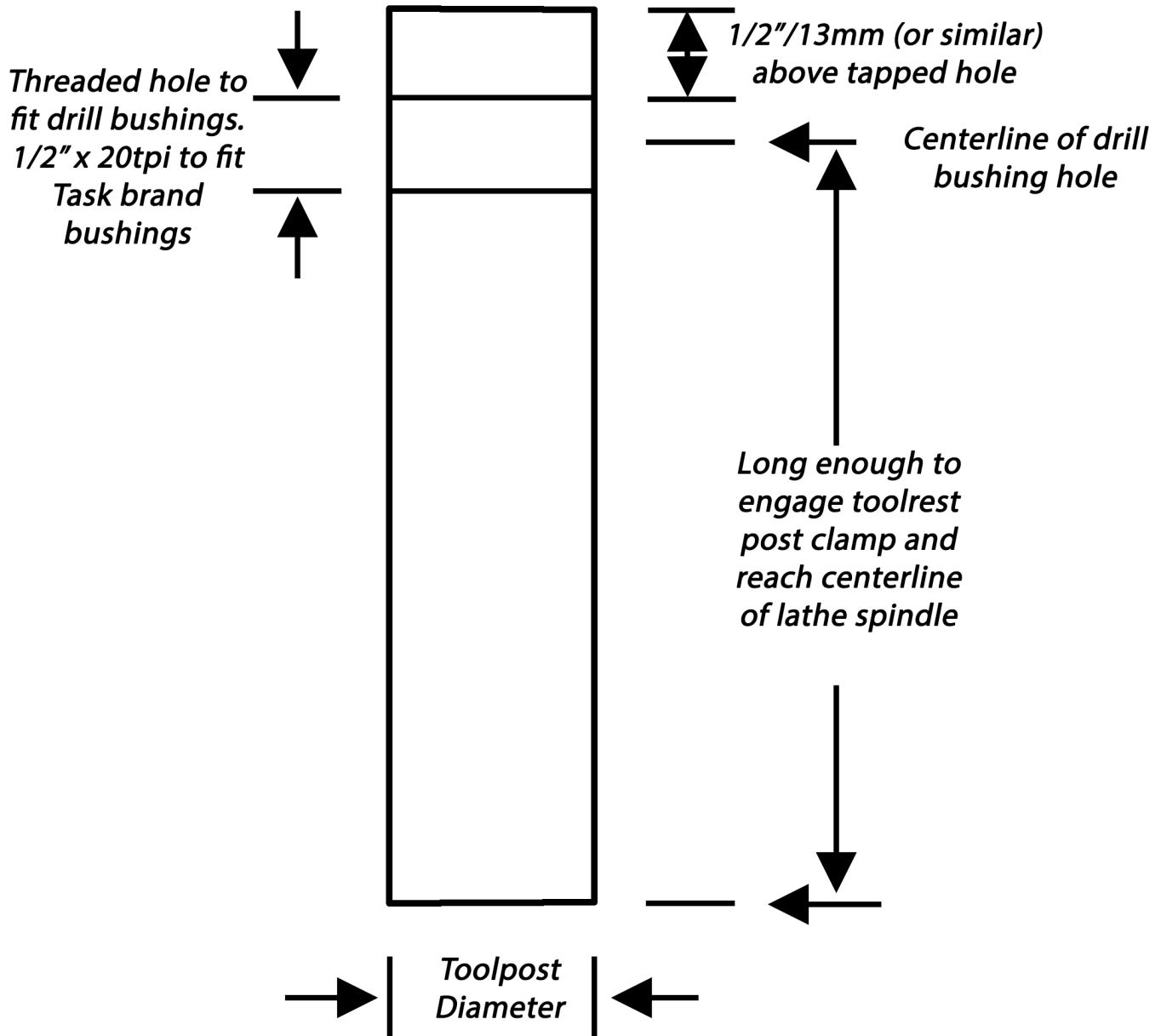


# *Cindy Drozda's Indexing Drill Jig*

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## *Steps to the project:*

- 1 - Material can be 6061 Aluminum, 1018 Cold Finish Steel, 360 or 693 Brass, hard plastic rod, or similar. If the stock is oversize, mount between centers and sand to fit toolpost.*
- 2 - Cut to length, or buy stock pre-cut.*
- 3 - Set up in the drill press to drill and tap a hole to fit bushings, or drill through with the diameter of bit you plan to use in the jig.*
- 4 - Buy pre-made bushings, or make your own out of a hex bolt held in the lathe chuck.*